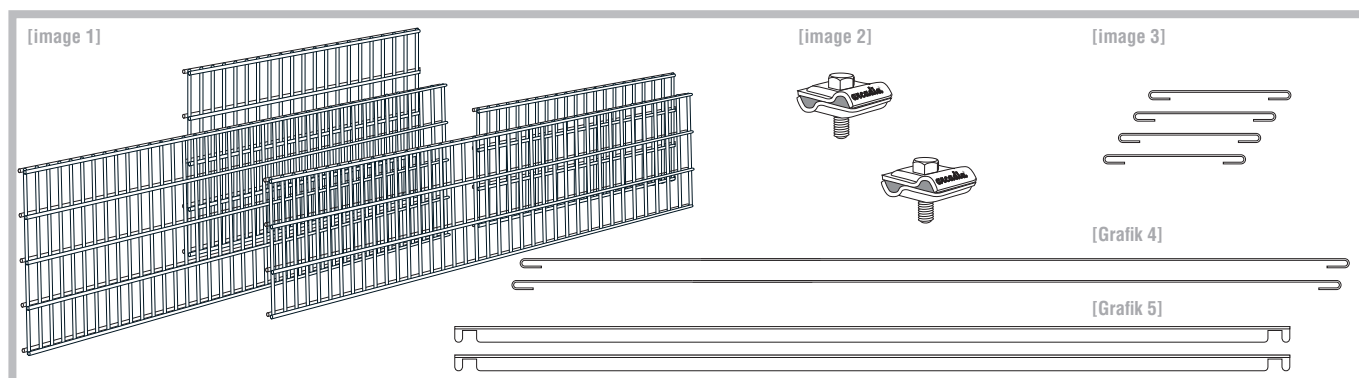


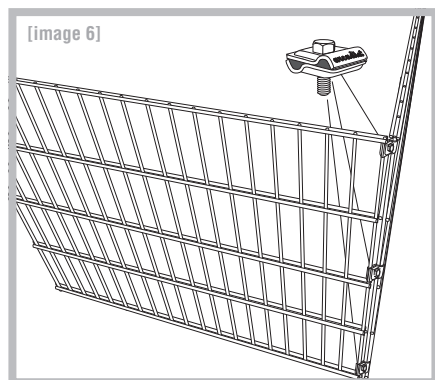
Assembly Instructions

RAISED BED

arcadia®



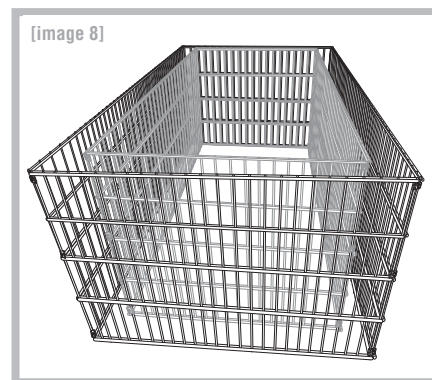
Please make sure that the delivery contents are complete before you begin with assembly. The only tool required for assembly is a fork wrench, size 13. A raised bed consists of the following individual components: Double rod gratings comprising (2x230 cm + 2x100 cm) for the inner basket and (2x 250 cm + 2x 120 cm) for the outer basket. Depending on the version, the height is 60 cm or 80 cm [image 1]. 6x set of universal fixing clips, double, stainless steel [image 2]. 22x or 28x short spacers, depending on height 60 cm/80 cm [image 3]. 6x or 8x long spacers, depending on height 60 cm/80 cm [image 4]. 2x T-spacers [image 5].



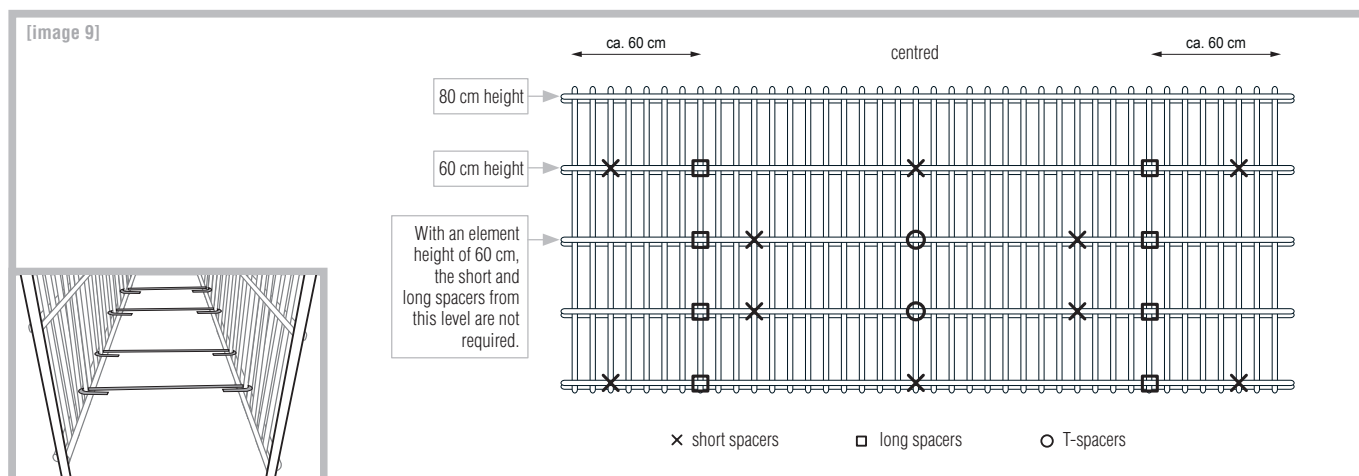
For assembly of the inner basket, first install the 230 cm double rod grating and the 100 cm double rod grating mat next to each other so that they form a 90° angle and connect them hand-tight with 3 universal fixing clips.



Then install the other 230 cm double rod grating and the other 100 cm double rod grating and connect them with each other as described above. Now, connect the two 90° angle structures to form a rectangle and connect the elements with three more universal fixing clips.

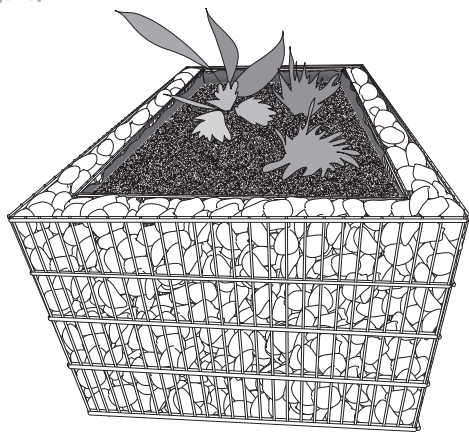


Now do the same with the 250 cm and 120 cm double rod gratings and install the outer basket around the completed inner basket.



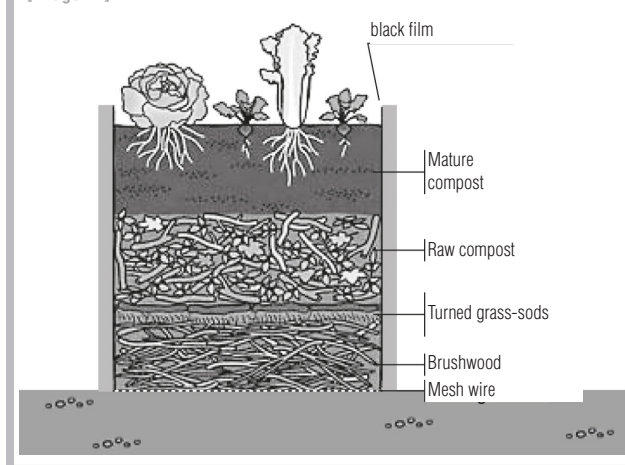
Now hang in the spacers at the 250 cm double rod gratings [image 9]. For the two 120 cm double rod gratings, hang in the short spacers above each other in the centre of the mats. Then cover the vertical surfaces of the inner basket with film or non-woven fabric (min. 0.2 mm) to separate the border from the bed filling. Hang in the long spacers and the T-spacers and distribute them evenly along the inner surface; make sure to perforate the film or non-woven fabric.

[image 10]



Then, align the raised bed to form right angles. Then, firmly tighten the universal fixing clips. For raised bed filling, we recommend rock material or broken glass. Now it is up to you to design the inside of the bed as illustrated above or in accordance with your preferences [image 11].

[image 11]



Remember to use coarse material for the bottom layer and increasingly finer materials for the subsequent layers, with fine soil for the top layer. The basic layer consists of branches and large twigs; they ensure thorough aeration of the garden waste from below so that the waste can evenly degrade and compost. To make sure that the finer materials do not filter through, it is best to cover the twigs and shrubbery clippings with upside down grass sods. The next layer consists of semi-degraded finer plants and plant waste, such as chopped shrubbery clippings, autumn foliage and shredded perennials' waste. As a final layer use mature compost or humus soil and fill the bed to the top edge.

Plant care in raised beds:

After time the plant waste rots and composts completely so that the soil will settle and sag. Therefore, the bed must be topped up with compost and/or soil before planting and as required. After five to six years, the filling must be replaced completely. The organic material in the bed has degraded completely and given off almost all nutrients to the plants. This used soil makes for good humus soil and can be used for soil fertilisation in your vegetables or shrubbery beds.

Notice: Written and verbal recommendations (technological application) which are given on the basis of experience and to the best of our knowledge and correspond to the current level of knowledge in science and practical application are not binding and do not represent the basis for any contractual relationship or any further commitments. Under no circumstances is the purchaser of our product released from their obligation to examine the product on their own authority with respect to its suitability and the intended purpose of use.

No guarantee is given for misprints and errors.
Subject to changes!

State: 03/2015